

# Purchase Order Receipt Listing

Friday, August 15, 2014 8:13:14 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO25221 Receipt Dates from 8/15/2014 to 8/15/2014 All Line Item Types  
All Item ID/GL/WOs All Rec. Employees All Currencies  
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M/ Stock U/M	Required Date	Recv Date/ Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
Vendor ID: Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO25221	7		M7075T6B1.000X8.0 f		8/11/2014	8/15/2014	8.0000	\$44.94	0.0000	0	\$339.50
			00								
			7075-T6 BAR 1.000" f								
			X 8.000"								
			mm130097								
			mm130097								
			M7075T6B1.500X8.5 f		8/11/2014	8/15/2014	12.0000	\$64.58	0.0000	0	\$774.95
			00								
			7075-T6 BAR 1.500" f								
			X 8.500"								
			mm130097								
			mm130097								
			71401-45		8/6/2014	8/15/2014	1.0000	\$0.00	0.0000	0	\$0.00
			PROCUREMENT								
			QUALITY CLAUSES								
			mm130097								
			mm130097								

Total Received Quantity: 21.0000  
Total Qty to Inspect (PO U/M): 0.0000  
Total Reject Quantity: 0.0000  
Total Receipt Value: \$1,134.45  
Total Balance Due Quantity: 0.0000

37  
B I L L O F L A D I N G  
Ship From:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 891364  
Ship Date 13Aug14 at 10:47 From PFW  
Probill  
Via VIM TRUCK  
FOB HAWKESBURY  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp HOWARD KATES (905-532-1398)  
Sold To: ( 20115)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7

①  
NR  
Ship To: ( 1)  
DART AEROSPACE  
1270 ABERDEEN ST  
HAWKESBURY, ON K6A 1K7  
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-707734- 7 Your PO # 25221  
Part # Rel # / CHANTAL

ALUMINUM PLATE 7075-T651  
1.00" THICK X 8.0000" X 96.0000"

Heat Number Tag No  
201961 322020

Quantity PCS MTR Wt LBS  
5.33 SFT 1 85

2) Our Order PEC-707734- 9 Your PO # 25221  
Part # Rel # / CHANTAL

ALUMINUM PLATE 7075-T651  
1.50" THICK X 8.5000" X 144.0000"

Heat Number Tag No  
692188A6 321848

Quantity PCS MTR Wt LBS  
8.50 SFT 1 200

TOTAL: Tags 2 PCS 2 LBS 285

Heat Number \*\*\* Chemical Analysis \*\*\*  
201961

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*  
\*\* REFERENCED ON IT \*\*

BACK ORDER FROM OUR PREVIOUS B/L# 889940

Page: 1 ....Continued

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

SHIP FROM:  
THYSSENKRUPP MATERIALS NA  
2821 LANGSTAFF ROAD  
CONCORD, ONTARIO L4K 5C6  
Tel: 905 669 9444 Fax: 905-738-9033

SHIP TO: ( 1 )  
DART AEROSPACE

B I L L O F L A D I N G  
No: PEC 891364  
Ship Date 13Aug14 at 10:47 From PFW  
Probill  
Via VIM TRUCK  
FOB HAWKESBURY  
Frt PREPAID  
Route 0- 0 Manifest  
Vhcle Trailer  
Slp HOWARD KATES (905-532-1398)  
Sold To: ( 20115 )  
DART AEROSPACE

B I L L O F L A D I N G

TOTAL 1 BDL 1 SKID GW 334 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*  
\*\*\*\* TEL. 800-926-2600 \*\*\*\*  
\*\*\*\*\*  
\* WE STOCK STAINLESS STEEL \*  
\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*  
\*\*\*\*\*  
\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
ADDED TO EVERY ORDER.\*\*\*  
THYSSENKRUPP MATERIALS NA WILL CONDUCT THEIR  
INVENTORY, SEPT. 18 & 19/2014. THERE WILL BE NO  
CUSTOMER PICKUPS THOSE DAYS. HOWEVER, THE SALES  
OFFICE WILL REMAIN OPEN.

Page: 2 .... Last

ALUMINIUM • LAITON • CUIVRE • PLASTIQUE • ACIER INOX  
ALUMINUM • BRASS • COPPER • PLASTICS • STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
RAPPORTÉES IMMÉDIATEMENT.  
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY  
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

CUSTOMER PO NUMBER: 5400223751-80		WORK PACKAGE:	CUSTOMER PART NUMBER: ALFLR00998-60.5		PRODUCT DESCRIPTION: KaiserSelect Plate
KAISER ORDER NUMBER: 1174076	LINE ITEM: 8	SHIP DATE: 07/16/2014	ALLOY: 7075	CLAD: BARE	TEMPER: T651
WEIGHT SHIPPED: 14230 LB	QUANTITY: 10 PCS EST.	B/L NUMBER: 2048883	GAUGE: 1.5300 IN	WIDTH: 60.500 IN	LENGTH: 144.500 IN
SHIP TO:  COPPER & BRASS SALES 5450 EAST HOME FRESNO, CA 93727 US			SOLD TO:  COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US		

MHU 1787697: LOT 673421A4: 1 pieces  
MHU 1801618: LOT 692257A9: 2 pieces  
MHU 1801622: LOT 692257A9: 1 pieces  
MHU 1801625: LOT 692188A6: 2 pieces  
MHU 1801629: LOT 692188A6: 2 pieces  
MHU 1801630: LOT 692188A6: 2 pieces

### Certified Specifications

AMS 4045/RevK AMS-QQ-A-250/12/RevA ASTM B 209/Rev10

Test Code: 1512

### Test Results:

LOT: 673421A4 CAST: 628 DROP: 24 INGOT: 1

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	83.4 : 83.5 (575 : 576)	72.6 : 73.2 (501 : 505)	13.3 : 13.4

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.09	0.19	1.4	0.04	2.5	0.20	5.6	0.03	0.01	0.02	TOT 0.05

Plant Serial: 4340230  
Kaiser Order Number: 1174076  
Line Item: 8

Page 1 of 3

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403311992

CstAr

CstOr 260337

Wgt.: 199.794 LB

Date 08/06/2014

*John L. Zumbroth*



# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

LOT: 692188A6 CAST: 638 DROP: 05 INGOT: 2

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	81.9 : 82.5 (565 : 569)	71.5 : 72.4 (493 : 499)	12.8 : 13.7

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	1.5	0.03	2.6	0.20	5.7	0.03	0.01	0.01	TOT 0.05

LOT: 692257A9 CAST: 638 DROP: 03 INGOT: 2

Melted in USA  
(ASTM E8/B557)  
(EN 2002-1)

Tensile: Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
T651	LT / 02 (Min:Max)	81.9 : 81.9 (565 : 565)	71.9 : 72.4 (496 : 499)	13.0 : 13.3

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.07	0.15	1.4	0.03	2.5	0.19	5.6	0.03	0.01	0.01	TOT 0.05

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Plant Serial: 4340230  
Kaiser Order Number: 1174076  
Line Item: 8

Page 2 of 3

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403311992  
CstAr CstOr 260337  
Wgt.: 199.794 LB Date 08/06/2014

*John R. Zumbach*

# KAISER ALUMINUM FABRICATED PRODUCTS

*Best in Class*

## CERTIFIED TEST REPORT

<http://Online.KaiserAluminum.com>

Kaiser Aluminum  
Trentwood Works  
Spokane, WA 99215-5108  
(800) 367-2586

### CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: \* has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. \* was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 252.225 for domestic content. \* has been thermally processed in compliance with AMS 2772, where applicable. \* is mercury free, within the limits of detection of ASTM E1251 (<1ppm). \* is in compliance with RoHS 2, European Union Directive 2011/65/EU. \* is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. \* is free of Conflict Minerals, as defined in Section 15.2 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

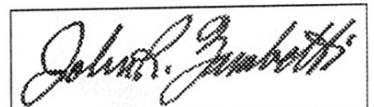
JAMES HEMENWAY, LABORATORIES SUPERVISOR



Plant Serial: 4340230  
Kaiser Order Number: 1174076  
Line Item: 8

Page 3 of 3

From: ThyssenKrupp Materials NA  
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403311992  
CstAr CstOr 260337  
Wgt.: 199.794 LB Date 08/06/2014



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651  
1.00" THICK X 8.0000" X 96.0000"  
PART NO.

PO/Rel 25221

// CHANTAL

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

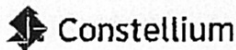
## Certificate of Mill Test Results

BL PEC-891364-001

1 Aug 14

Pg 1/3

Signed by: 



COPPER & BRASS SALES  
1015 SAINT JEROME STREET  
MISHAWAKA IN

46544



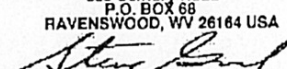
COPPER & BRASS SALES  
P.O. BOX 5116  
SOUTHFIELD MI

48086

### CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER&BR D02704 4075 INCLUSION SERIAL#: 20140711D02704 PAGE 1 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400228251				Constellium ORDER NO. 110-513945			
ALLOY 7075	CLAD. 00	TEMPER T651	GAUGE 1.03000	WIDTH 48.500	LENGTH 144.500	CERTIFICATION	
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL						<p>"Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination."</p> <p>Constellium Rolled Products Ravenswood, LLC 869 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p> Steve Good - Laboratory Manager</p>	
CUSTOMER SPECIFICATION AMS-QQ-A-250/12 REV. A							
PART NUMBER ALFLR00994		BL NUMBER D02700		DATE SHIPPED 07/11/14			
WEIGHT SHIPPED 2,340		NO. OF PIECES 3		GOVT. CONTRACT NO.			

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND. & IACS	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.
201961	LT	2	**** T651 81.5	81.7	72.0	72.2	***** 12.0	13.0		
All material contained in lot 201961 was cast and manufactured in the USA.										
-----										
ALL LOTS ON THIS CERTIFICATION ALSO CONFORM TO THE FOLLOWING REQUIREMENTS										
-----										
ASTM B209-10 AND AMS 4045K										

P-860-1550 Revised: 02/2014

From: ThyssenKrupp Materials NA

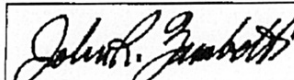
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403302330

CstAr

CstOr 260337

Wgt.: 85 LB

Date 07/31/2014



# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651  
1.00" THICK X 8.0000" X 96.0000"  
PART NO.

PO/Rel 25221

// CHANTAL

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

## Certificate of Mill Test Results

BL PEC-891364-001

1 Aug 14

Signed by: 

Pg 2/3



COPPER & BRASS SALES  
1015 SAINT JEROME STREET  
MISHAWAKA IN

46544



Materials Testing Laboratory



COPPER & BRASS SALES  
P.O. BOX 5116  
SOUTHFIELD MI

48086

### CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

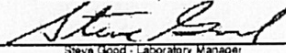
COPPER&BR D02704 4075

INCLUSION SERIAL#: 20140711D02704 PAGE 2 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400228251				Constellium ORDER NO. 110-513945	
ALLOY 7075	CLAS. 00	TEMPER T651	GAUGE 1.03000	WIDTH 48.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GR SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12 REV. A					
PART NUMBER ALFLR00994			BL NUMBER D02700		DATE SHIPPED 07/11/14
WEIGHT SHIPPED 2,340		NO. OF PIECES 3		GOVT. CONTRACT NO.	

**CERTIFICATION**  
"Constellium Rolled Products, hereby certifies that metal  
shipped under this order has been inspected and found in  
conformance with the requirements of the applicable  
specifications as indicated herein. Any warranty is limited  
to that shown on Constellium Rolled Products' standard  
General Terms and Conditions of Sales. Test reports are  
on file, subject to examination."

Constellium Rolled Products Ravenswood, LLC  
859 Century Road  
P.O. BOX 88  
RAVENSWOOD, WV 26164 USA

  
Steve Good - Laboratory Manager

LOT NUMBER	TEST DIRECTION	NO. OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND. & LACS											
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.										
201961	C		ACTUAL CHEMICAL COMPOSITION																	
			SI= 0.09	FE= 0.15	CU= 1.55	MN= 0.03	MG= 2.57													
			CR= 0.20	ZN= 5.71	TI= 0.03	ZR= 0.01														
			OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																	
CHEM COMP	ALLOY		SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.		
			SEE ACTUAL CHEMICAL COMPOSITION																	
			ALUMINUM REMAINDER																	

P-860-1550 Revised: 02/2014

From: ThyssenKrupp Materials NA

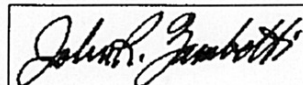
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403302330

CstAr

CstOr 260337

Wgt.: 85 LB

Date 07/31/2014





# THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM PLATE 7075-T651  
1.00" THICK X 8.0000" X 96.0000"  
PART NO.

PO/Rel 25221

// CHANTAL

We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

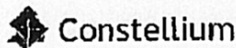
## Certificate of Mill Test Results

BL PEC-891364-001

1 Aug 14

Signed by: 

Pg 3/3



COPPER & BRASS SALES  
1015 SAINT JEROME STREET  
MISHAWAKA IN

46544



### CERTIFIED TEST REPORT

Constellium Rolled Products Ravenswood, LLC

COPPER & BRASS SALES  
P.O. BOX 5116  
SOUTHFIELD MI

48086

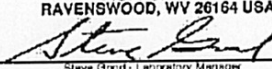
COPPER&BR D02704 4075 INCLUSION SERIAL#: 2014071DC02704 PAGE 3 OF 3

CUSTOMER PURCHASE ORDER NO. & ITEM 5400228251				Constellium ORDER NO. 110-513945	
ALLOY 7075	CTAD 00	TEMPER T651	GAGE 1.03000	WIDTH 48.500	LENGTH 144.500
ITEM ORDERED MOLD PLATE-DIST GE SPEC PLATE, SAWED MILL					
CUSTOMER SPECIFICATION AMS-QQ-A-250/12 REV. A					
PART NUMBER ALFLR00994		SL NUMBER D02700		DATE SHIPPED 07/11/14	
WEIGHT SHIPPED 2,340		NO OF PIECES 3		GOVT. CONTRACT NO.	

**CERTIFICATION**

\*Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination.

**Constellium Rolled Products Ravenswood, LLC**  
859 Century Road  
P.O. BOX 88  
RAVENSWOOD, WV 26164 USA

  
Steve Gaud - Laboratory Manager

DAS  
23  
9-89

14-08-17

LOT NUMBER	TEST DIRECTION	NO OF TESTS	ULTIMATE STRENGTH K.S.I.		YIELD STRENGTH K.S.I.		ELONGATION %		COND. % IACS										
			MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.									
THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.																			
CHEMISTRY BY OES: ARKSPARK																			
CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT.																			
WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399.																			
WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557.																			
Mark Paperwork: ALFLR00994																			
DUNS Number: 090570149; CAGE Code: 1YW19																			
Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.																			
"END OF CERTIFICATION"																			
CHEMICAL COMPOSITION	ALLOY	SILICON		IRON		COPPER		MANGANESE		MAGNESIUM		CHROMIUM		ZINC		TITANIUM		OTHERS	
		MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	MIN.	MAX.	EACH MAX.	TOTAL MAX.
	SEE ACTUAL CHEMICAL COMPOSITION																		
ALUMINUM REMAINDER																			

P-850-1550 Revised: 02/2014

From: ThyssenKrupp Materials NA

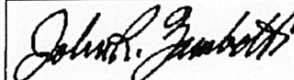
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403302330

CstAr

CstOr 260337

Wgt.: 85 LB

Date 07/31/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25221

Purchase Order Date 7/30/2014

PO Print Date 7/31/2014

Page Number 1 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

REVISED \$

Contact Name  
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer  
Customer POID  
Customer Tax # 10127-2607  
Terms Net 30  
Currency CAD  
FOB FCA - (Free Carrier)

M130013

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
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1	M6061T6B1.000X06.000	6061T6 BAR 1.00 X 6.00	8/6/2014 Yes 8/6/2014		48.00 f	\$15.05	\$722.40
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4  
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$722.40

2	M6061T6B1.000X12.000	6061-T6 Bar 1.00 x 12.00	8/6/2014 Yes 8/6/2014		36.00 f	\$29.65	\$1,067.40
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3  
MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

Line Total: \$1,067.40

Note:

7/31/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO25221**

Purchase Order Date 7/30/2014

PO Print Date 7/31/2014

Page Number 2 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Chantal Lavoie

3 M6061T6B2.000X08.000 6061-T6 BAR 2.00' X 8.00" ( CUT IN 4FT SECTION) 8/6/2014 8.00 *4* \$42.35 \$338.80  
*2* No f  
8/6/2014

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR  
ASTM B221

NOTE: PLEASE CUT IN SECTION OF 4 FT

Line Total: \$338.80

4 M6061T6R1.000 ROUND BAR 1.00" 8/6/2014 60.00 *4* \$1.90 \$114.00  
*5* Yes f  
8/6/2014 *1/4/16*

MATERIAL: 6061-T6 (OR T651/ T6510/ T6511/ T62) ALUMINUM ROUND BAR  
QQ-A-225/8 OR AMS-QQ-A-225/8 OR (AMS 4117/4128/4115/4116)  
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160  
OR ASTM B211 OR ASTM B221

Line Total: \$114.00

Note:

7/31/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25221

Purchase Order Date 7/30/2014

PO Print Date 7/31/2014

Page Number 3 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

5	M303B1.000X1.000	303 BAR 1" X 1"	8/6/2014	12.00		\$12.45	\$149.40
			Yes	f			
			8/6/2014				

MATERIAL: AISI 303 SS BAR AS PER ASTM A582  
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$149.40

6	M303R2.000	303 ROUND BAR 2"	8/6/2014	6.00		\$26.50	\$159.00
			Yes	f			
			8/6/2014				

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582  
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$159.00

7	M7075T6B1.000X8.000	7075-T6 BAR 1.000" X 8.000"	8/11/2014	8.00		\$49.00	\$392.00
			Yes	f			
			8/11/2014				

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Note:

7/31/2014





Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25221

Purchase Order Date 7/30/2014

PO Print Date 7/31/2014

Page Number 4 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Total: \$392.00

8 M7075T6B1.250X07.000 7075-T6 BAR 1.25" X 8/11/2014 36.00 ✓  
7.000"

Yes

8/11/2014

3 MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

f

Line Total: \$1,770.00

9 M7075T6B1.500X8.500 7075-T6 BAR 1.500" X 8/11/2014 12.00 ✓  
8.500"

Yes

8/11/2014

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR  
AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR  
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

f

Line Total: \$845.00

Note:

7/31/2014



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO25221

Purchase Order Date 7/30/2014

PO Print Date 7/31/2014

Page Number 5 of 5

Order From : VC-COP001  
THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"  
TORONTO, ON M5W 5V8  
CA

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

10 71401-45

PROCUREMENT  
QUALITY CLAUSES

8/6/2014

1.00

\$0.00

\$0.00

No

8/6/2014

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of materila conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Line Total:

\$0.00

PO Total:

\$5,558.00

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 3

Change Date: 7/31/2014